



TSM-22 Pocket Cutter Machine

The TSM-22 is our latest model in the TSM-20 series, the most widely used - and best-selling pocket cutting machine series ever made. Known for its pioneering, 6 degree, low-angle pocket, unsurpassed durability, ease of operation, and low maintenance, the TSM-22 is a clear favorite among professionals in cabinet making, furniture making, and woodworking.

The TSM-22 clamps the stock, routs a pocket, and drills a pilot hole - all with a tap of the foot pedal - in a cycle time of just 1.5 to 2 seconds.

With the TSM-22, creating strong, stable joints is fast and easy. Requiring minimal training and maintenance, the TSM-22 uses standard 110V electric, and only requires minimal set-up upon delivery.

Use the TSM-22 with composites, panel, hard or soft wood.

"I have been using Castle Machines for 35 years. We Love them."

Keith Bryant, Carolina Specialty Cabinets

FEATURES AND BENEFITS INCLUDE:

- Cuts the Castle low-angle, 6 degree pocket, for strong, stable, tight, and superior joints
- Designed for professional, joinery with maximum throughput of parts and components
- Low-angle, 6 degree pockets minimize the need for clamping during assembly
- Cuts pocket and pilot hole in a single cycle, increasing throughput and decreasing material damage and waste
- Footswitch with automated operation that's simple and easy to use
- Adjustable for different sized webs
- Standard machine height with a small footprint - easy to fit into any shop
- Lid lifts for fast and easy tool changes and maintenance
- Minimal shop air required: 85 psi
- Integrated, 4" dust port for minimizing dust and debris
- Requires only basic, 110V power
- TSM-22 requires minimal assembly, for quick integration into any existing production process or work-flow





TSM-22 Pocket Cutter Machine *(continued)*

Technical Specifications*:

- Router: Bosch 2.25hp #1617EVS
- Drill: Bosch Colt 1.0hp #PR20EVS
- Router bit: Premium 3/8" Solid Carbide, Rough Mill
- Drill bit: Premium 9/64" Brad and Spur TiN-Coated Bit
- Power req: 110V, 15 amps
- Air req: 85 psi
- Basic footprint: 31.5" depth x 30" width x 48" high
- Working height: 36.5"
- 4" integrated dust port
- Manufactured in USA

**Actual brands and models are dependent on 3rd party suppliers.*

